



ATA PLASTER

Özer BENER

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DENSTON

HIGH TECHNOLOGY, HIGH QUALITY

DENSTON 3

High Technology and Quality Hard Plaster

Type 3

Designed for mold, closing model and similar techniques.

Properties:

- ✓ Optimal strength
- ✓ Fast setting
- ✓ Very smooth surface
- ✓ Yellow, blue and white colors available

USER INFORMATION

20 °C Room temperature

Mixing ratio	: 100 gr Denston 3 + 26 ml of water
Soaking time	: 30 seconds
Manual mixing time	: 1.5 minutes
Vacuum mixing time	: 1 minute
Working time	: 6 minutes
Beginning of setting	: 7 minutes
End of setting	: 9 minutes
Removal time	: 30 minutes

PHYSICAL PROPERTIES

Hardness

After 1 hour	: 90 kg/ cm ²
After 2 hours	: 150 kg/ cm ²
After 24 hours	: 600 kg/ cm ²
Final hardness	: 800 kg/ cm ²
Expansion	: 0.15 %



PREPARATION

Pour Denston into the water preferably on vibrator. After waiting for 30 seconds mix it with hand (1.5 min) or with vacuum machine (1 min).

Attention: Keep the package closed to avoid humidity.



DENSTON

DENSTON 4

High Technology and Quality Model Plaster

Type 4

Designed for crowns, bridges and similar uses.

Properties:

- ✓ Very hard
- ✓ Corrosion resistant
- ✓ Low expansion
- ✓ Suitable working time
- ✓ Light brown and orange colors available

USER INFORMATION

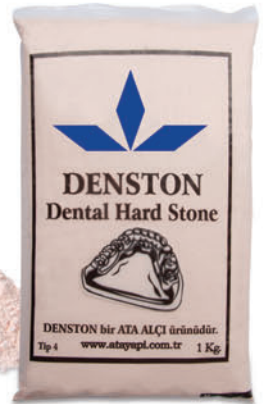
20 °C Room temperature

Mixing ratio	: 100 gr Denston 4 + 22 ml of water
Soaking time	: 30 seconds
Manual mixing time	: 1.5 minutes
Vacuum mixing time	: 1 minute
Working time	: 6 minutes
Beginning of setting	: 7 minutes
End of setting	: 9 minutes
Removal time	: 30 minutes

PHYSICAL PROPERTIES

Hardness

After 1 hour	: 150 kg/ cm ²
After 2 hours	: 250 kg/ cm ²
After 24 hours	: 900 kg/ cm ²
Final hardness	: 1100 kg/ cm ²
Expansion	: 0.10 %



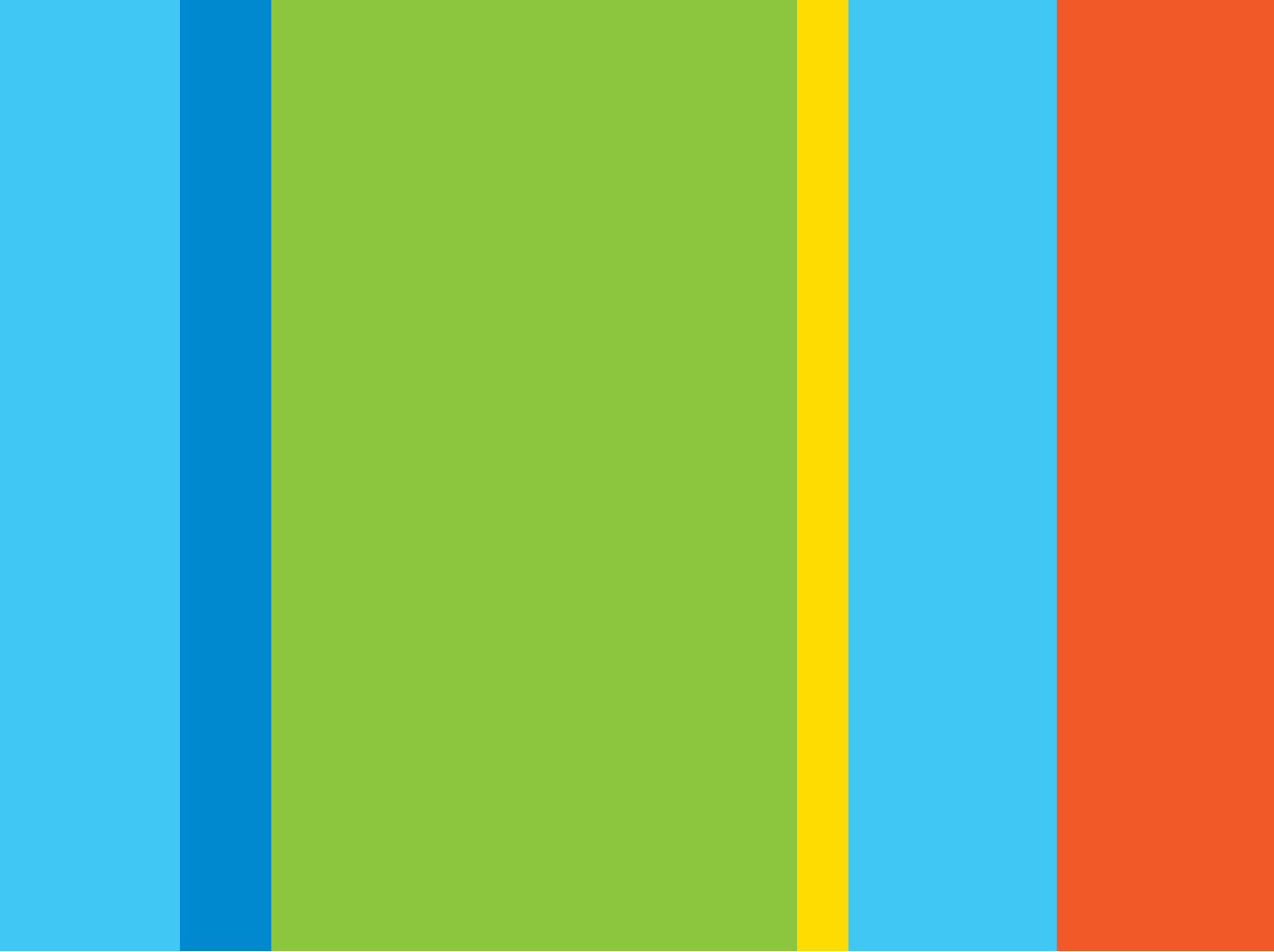
PREPARATION

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Attention: Keep the package closed to avoid humidity.



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